

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

Version 9.1
Revision Date 19.02.2026
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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifiers

Product name : n-Hexane EMPLURA®

Product Number : 1.04368
Catalogue No. : 104368
Brand : Millipore
Index-No. : 601-037-00-0
REACH No. : 01-2119480412-44-XXXX
CAS-No. : 110-54-3

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Chemical production, Solvent

1.3 Details of the supplier of the safety data sheet

Company : Merck Life Science UK Limited
New Road
The Old Brickyard
GILLINGHAM
Dorset
SP8 4XT
UNITED KINGDOM

Telephone : +44 (0)1747 833-000
Fax : +44 (0)1747 833-313
E-mail address : TechnicalService@merckgroup.com

1.4 Emergency telephone number

Emergency Phone # : +44 (0)870 8200418 (CHEMTREC)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008 as amended by GB-CLP Regulation, UK SI 2019/720, and UK SI 2020/1567

Flammable liquids, (Category 2) H225: Highly flammable liquid and vapour.

Skin irritation, (Category 2) H315: Causes skin irritation.

Reproductive toxicity, (Category 2) H361f: Suspected of damaging fertility.

Specific target organ toxicity - single exposure, (Category 3), H336: May cause drowsiness or dizziness.

Central nervous system

Specific target organ toxicity - repeated exposure, (Category 1), Nervous system

H372: Causes damage to organs through prolonged or repeated exposure if inhaled.

Aspiration hazard, (Category 1)

H304: May be fatal if swallowed and enters airways.

Long-term (chronic) aquatic hazard, (Category 2)

H411: Toxic to aquatic life with long lasting effects.

2.2 Label elements

Labelling according Regulation (EC) No 1272/2008 as amended by GB-CLP Regulation, UK SI 2019/720, and UK SI 2020/1567

Pictogram



Signal word

Danger

Hazard Statements

H225

Highly flammable liquid and vapour.

H304

May be fatal if swallowed and enters airways.

H315

Causes skin irritation.

H336

May cause drowsiness or dizziness.

H361f

Suspected of damaging fertility.

H372

Causes damage to organs (Nervous system) through prolonged or repeated exposure if inhaled.

H411

Toxic to aquatic life with long lasting effects.

Precautionary Statements

P202

Do not handle until all safety precautions have been read and understood.

P210

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

P273

Avoid release to the environment.

P301 + P310

IF SWALLOWED: Immediately call a POISON CENTER/ doctor.

P303 + P361 + P353

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water.

P331

Do NOT induce vomiting.

Supplemental Hazard Statements

none

Reduced Labelling (<= 125 ml)

Pictogram



Signal word

Danger

Hazard Statements

H372

Causes damage to organs through prolonged or repeated exposure if inhaled.

H304

May be fatal if swallowed and enters airways.

H361f

Suspected of damaging fertility.

Precautionary Statements

P202

Do not handle until all safety precautions have been read and

P301 + P310 understood.
 P331 IF SWALLOWED: Immediately call a POISON CENTER/ doctor.
 Do NOT induce vomiting.
 Supplemental Hazard Statements none

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information:

The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information:

The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.1 Substances

Formula : C6H14
 Molecular weight : 86.18 g/mol
 CAS-No. : 110-54-3
 EC-No. : 203-777-6
 Index-No. : 601-037-00-0

Component	Classification	Concentration
n-Hexane Included in the Candidate List of Substances of Very High Concern (SVHC) according to Regulation (EC) No. 1907/2006 (REACH)		
CAS-No. 110-54-3 EC-No. 203-777-6 Index-No. 601-037-00-0	Flam. Liq. 2; Skin Irrit. 2; Repr. 2; STOT SE 3; STOT RE 1; Asp. Tox. 1; Aquatic Chronic 2; H225, H315, H361f, H336, H372, H304, H411 Concentration limits: >= 5 %: STOT RE 2, H373; >= 20 %: STOT SE 3, H336;	<= 100 %

For the full text of the H-Statements mentioned in this Section, see Section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice

Show this safety data sheet to the doctor in attendance.

If inhaled

After inhalation: fresh air. Call in physician.

In case of skin contact

In case of skin contact: Take off immediately all contaminated clothing. Rinse skin with water/ shower. Consult a physician.

In case of eye contact

After eye contact: rinse out with plenty of water. Call in ophthalmologist. Remove contact lenses.

If swallowed

After swallowing: caution if victim vomits. Risk of aspiration! Keep airways free. Pulmonary failure possible after aspiration of vomit. Call a physician immediately.

4.2 Most important symptoms and effects, both acute and delayed

The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11

4.3 Indication of any immediate medical attention and special treatment needed

No data available

SECTION 5: Firefighting measures**5.1 Extinguishing media****Suitable extinguishing media**

Carbon dioxide (CO₂) Foam Dry powder

Unsuitable extinguishing media

For this substance/mixture no limitations of extinguishing agents are given.

5.2 Special hazards arising from the substance or mixture

Carbon oxides

Combustible.

Pay attention to flashback.

Vapours are heavier than air and may spread along floors.

Development of hazardous combustion gases or vapours possible in the event of fire.

Forms explosive mixtures with air at ambient temperatures.

5.3 Advice for firefighters

Stay in danger area only with self-contained breathing apparatus. Prevent skin contact by keeping a safe distance or by wearing suitable protective clothing.

5.4 Further information

Remove container from danger zone and cool with water. Prevent fire extinguishing water from contaminating surface water or the ground water system.

SECTION 6: Accidental release measures**6.1 Personal precautions, protective equipment and emergency procedures**

Advice for non-emergency personnel: Do not breathe vapours, aerosols. Avoid substance contact. Ensure adequate ventilation. Keep away from heat and sources of ignition.

Evacuate the danger area, observe emergency procedures, consult an expert.

For personal protection see section 8.

6.2 Environmental precautions

Do not let product enter drains. Risk of explosion.

6.3 Methods and materials for containment and cleaning up

Cover drains. Collect, bind, and pump off spills. Observe possible material restrictions (see sections 7 and 10). Take up carefully with liquid-absorbent material (e.g.

Chemizorb®). Dispose of properly. Clean up affected area.

6.4 Reference to other sections

For disposal see section 13.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling

Work under hood. Do not inhale substance/mixture. Avoid generation of vapours/aerosols.

Advice on protection against fire and explosion

Keep away from open flames, hot surfaces and sources of ignition. Take precautionary measures against static discharge.

Hygiene measures

Immediately change contaminated clothing. Apply preventive skin protection. Wash hands and face after working with substance.

For precautions see section 2.2.

7.2 Conditions for safe storage, including any incompatibilities

Storage conditions

Keep container tightly closed in a dry and well-ventilated place. Keep away from heat and sources of ignition. Keep locked up or in an area accessible only to qualified or authorised persons.

Recommended storage temperature see product label.

Storage class

Storage class (TRGS 510): 3: Flammable liquids

7.3 Specific end use(s)

Apart from the uses mentioned in section 1.2 no other specific uses are stipulated

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Ingredients with workplace control parameters

Component	CAS-No.	Control parameters	Value	Basis
n-Hexane	110-54-3	TWA	20 ppm 72 mg/m ³	Europe. Indicative occupational exposure limit values
	Remarks	Indicative		
		TWA	20 ppm 72 mg/m ³	UK. EH40 WEL - Workplace Exposure Limits

8.2 Exposure controls

Personal protective equipment

Eye/face protection

Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU). Safety glasses

Skin protection

This recommendation applies only to the product stated in the safety data sheet, supplied by us and for the designated use. When dissolving in or mixing with other substances and under conditions deviating from those stated in EN 16523-1 please contact the supplier of CE-approved gloves (e.g. KCL GmbH, D-36124 Eichenzell, Internet: www.kcl.de).

Full contact

Material: Nitrile rubber

Minimum layer thickness: 0.4 mm

Break through time: 480 min

Material tested: Camatril® (KCL 730 / Aldrich Z677442, Size M)

This recommendation applies only to the product stated in the safety data sheet, supplied by us and for the designated use. When dissolving in or mixing with other substances and under conditions deviating from those stated in EN 16523-1 please contact the supplier of CE-approved gloves (e.g. KCL GmbH, D-36124 Eichenzell, Internet: www.kcl.de).

Splash contact

Material: Nitrile rubber

Minimum layer thickness: 0.11 mm

Break through time: 10 min

Material tested: KCL 741 Dermatril® L

Body Protection

Flame retardant antistatic protective clothing.

Respiratory protection

Recommended Filter type: Filter A (acc. to DIN 3181) for vapours of organic compounds

The entrepreneur has to ensure that maintenance, cleaning and testing of respiratory protective devices are carried out according to the instructions of the producer. These measures have to be properly documented.

Control of environmental exposure

Do not let product enter drains. Risk of explosion.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

- | | |
|---|--|
| a) Physical state | liquid |
| b) Color | colourless |
| c) Odor | hydrocarbon-like |
| d) Melting point/freezing point | Melting point/ range: -95.35 °C at 1,013 hPa |
| e) Initial boiling point and boiling range | 69 °C at 1,013 hPa |
| f) Flammability (solid, gas) | No data available |
| g) Upper/lower flammability or explosive limits | Upper explosion limit: 8.1 %(V)
Lower explosion limit: 1.0 %(V) |
| h) Flash point | -22 °C - closed cup - c.c. |

- | | |
|---|---|
| i) Autoignition temperature | 225 °C
at 1,013 hPa |
| j) Decomposition temperature | No data available |
| k) pH | 7.0 |
| l) Viscosity | Viscosity, kinematic: No data available
Viscosity, dynamic: 0.3 mPa.s at 25 °C |
| m) Water solubility | 0.01 g/l at 25 °C - slightly soluble |
| n) Partition coefficient: n-octanol/water | log Pow: ca.4 at 20 °C - (Lit.), Potential bioaccumulation |
| o) Vapor pressure | 175.98 hPa at 20.0 °C |
| p) Density | 0.66 g/cm ³ at 25 °C |
| Relative density | No data available |
| q) Relative vapour density | No data available |
| r) Particle characteristics | No data available |
| | |
| s) Explosive properties | Not classified as explosive. |
| t) Oxidizing properties | none |

9.2 Other safety information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

Vapours may form explosive mixture with air.

Vapours may form explosive mixture with air.

10.2 Chemical stability

The product is chemically stable under standard ambient conditions (room temperature) .

The product is chemically stable under standard ambient conditions (room temperature) .

10.3 Possibility of hazardous reactions

Risk of explosion with:

Violent reactions possible with:

Strong oxidizing agents

nitrogen oxides

halogens

rubber

various plastics

Risk of ignition or formation of inflammable gases or vapours with:

Peroxides

(sodium salt)

10.4 Conditions to avoid

Warming.

Warming.

10.5 Incompatible materials

No data available

10.6 Hazardous decomposition products

In the event of fire: see section 5

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

LD50 Oral - Rat - male and female - 16,000 mg/kg
(OECD Test Guideline 401)

LC50 Inhalation - Rat - 4 h - 172 mg/l - vapour

Remarks: (RTECS)

LD50 Dermal - Rabbit - male - > 2,000 mg/kg
(OECD Test Guideline 402)

Skin corrosion/irritation

Skin - Rabbit

Result: Skin irritation - 24 h
(OECD Test Guideline 404)

Remarks: (Regulation (EC) No 1272/2008, Annex VI)

Serious eye damage/eye irritation

Eyes - Rabbit

Result: No eye irritation - 72 h
(OECD Test Guideline 405)

Respiratory or skin sensitization

Local lymph node assay (LLNA) - Mouse

Result: negative
(OECD Test Guideline 429)

Germ cell mutagenicity

Test Type: Ames test

Test system: Salmonella typhimurium

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 471

Result: negative

Test Type: In vitro mammalian cell gene mutation test

Test system: Mouse lymphoma test

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 476

Result: negative

Test Type: dominant lethal test

Species: Mouse

Application Route: inhalation (vapour)

Method: OECD Test Guideline 478

Result: negative

Test Type: Chromosome aberration test

Species: Rat

Cell type: Bone marrow

Application Route: Gavage

Method: OECD Test Guideline 475
Result: negative

Carcinogenicity

No data available

Reproductive toxicity

Suspected of damaging fertility.

Specific target organ toxicity - single exposure

May cause drowsiness or dizziness. - Central nervous system

Remarks: Classified according to Regulation (EU) 1272/2008, Annex VI (Table 3.1/3.2)

Specific target organ toxicity - repeated exposure

Inhalation - Causes damage to organs through prolonged or repeated exposure.

- Nervous system

Aspiration hazard

Aspiration may cause pulmonary oedema and pneumonitis.

11.2 Additional Information

Endocrine disrupting properties

Product:

Assessment

The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Repeated dose toxicity - Rat - male and female - Oral - 13 Weeks - No observed adverse effect level - 40 mg/kg - Lowest observed adverse effect level - 200 mg/kg

Drowsiness, irritant effects, somnolence
narcosis, Nausea, Tiredness, CNS disorders, paralysis symptoms
Risk of corneal clouding.

It generally applies for aliphatic hydrocarbons with 6 - 18 carbon atoms that they may cause pneumonia, in some cases also pulmonary oedema, upon direct inhalation, i.e. in conditions that can occur only in very special circumstances (nebulizations, spraying, inhalation of aerosols and similar). After absorption of very large quantities: narcosis. To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

SECTION 12: Ecological information

12.1 Toxicity

Toxicity to fish LC50 - Pimephales promelas (fathead minnow) - 2.5 mg/l - 96 h
Remarks: (ECOTOX Database)

Toxicity to daphnia EC50 - Daphnia magna (Water flea) - 2.1 mg/l - 48 h
and other aquatic Remarks: (Lit.)
invertebrates

12.2 Persistence and degradability

Biodegradability aerobic - Exposure time 28 d
Result: 98 % - Readily biodegradable.
(OECD Test Guideline 301F)

Remarks: (in analogy to similar products)

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects

No data available

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product

Waste material must be disposed of in accordance with the national and local regulations. Leave chemicals in original containers. No mixing with other waste. Handle uncleaned containers like the product itself. Notice Directive on waste 2008/98/EC.

SECTION 14: Transport information

14.1 UN number

ADR/RID: 1208

IMDG: 1208

IATA: 1208

14.2 UN proper shipping name

ADR/RID: HEXANES

IMDG: HEXANES

IATA: Hexanes

14.3 Transport hazard class(es)

ADR/RID: 3

IMDG: 3

IATA: 3

14.4 Packaging group

ADR/RID: II

IMDG: II

IATA: II

14.5 Environmental hazards

ADR/RID: yes

IMDG Marine pollutant: yes

IATA: no

14.6 Special precautions for user

Tunnel restriction code : (D/E)

Further information : No data available

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

This material safety data sheet complies with the requirements of Regulation (EC) No. 1907/2006.

Authorisations and/or restrictions on use

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59) : n-Hexane

National legislation

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances. P5c FLAMMABLE LIQUIDS

E2 ENVIRONMENTAL HAZARDS

Other regulations

Take note of Directive 92/85/EEC regarding maternity protection or stricter national regulations, where applicable.

Take note of Directive 94/33/EC on the protection of young people at work or stricter national regulations, where applicable.

15.2 Chemical safety assessment

For this product a chemical safety assessment was not carried out

SECTION 16: Other information

Full text of H-Statements

H225	Highly flammable liquid and vapour.
H304	May be fatal if swallowed and enters airways.
H315	Causes skin irritation.
H336	May cause drowsiness or dizziness.
H361f	Suspected of damaging fertility.
H372	Causes damage to organs through prolonged or repeated exposure if inhaled.
H373	May cause damage to organs through prolonged or repeated exposure.

Full text of other abbreviations

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - Agreement concerning the International Carriage of Dangerous Goods by Road; AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonised System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organisation; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardisation; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals; OECD - Organisation for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Further information

The information is believed to be correct but is not exhaustive and will be used solely as a guideline, which is based on current knowledge of the chemical substance or mixture and is applicable to appropriate safety precautions for the product. It does not represent any guarantee of the properties of the product. Sigma-Aldrich Corporation and its Affiliates shall not be held liable for any damage resulting from handling or from contact with the above product. See www.sigma-aldrich.com and/or the reverse side of invoice or packing slip for additional terms and conditions of sale.

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