

SAFETY DATA SHEET

Version 8.1

according to Regulation (EC) No. 1907/2006, as amended by Commission
Regulation (EU) 2020/878

Revision Date 19.02.2026

Print Date 20.02.2026

GENERIC EU MSDS - NO COUNTRY SPECIFIC DATA - NO OEL DATA

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifiers

Product name : n-Hexane EMPLURA®

Product Number : 1.04368

Catalogue No. : 104368

Brand : Millipore

Index-No. : 601-037-00-0

REACH No. : 01-2119480412-44-XXXX

CAS-No. : 110-54-3

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Chemical production, Solvent

1.3 Details of the supplier of the safety data sheet

Company : Merck KGaA
Frankfurter Str. 250
D-64271 DARMSTADT

Telephone : +49 (0)6151 72-0

Fax : +49 6151 727780

E-mail address : TechnicalService@merckgroup.com

1.4 Emergency telephone number

Emergency Phone # : +(44)-870-8200418 (CHEMTREC (GB))
+(353)-19014670 (CHEMTREC Ireland)
001-803-017-9114 (CHEMTREC India)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Flammable liquids, Category 2 H225: Highly flammable liquid and vapour.

Skin irritation, Category 2 H315: Causes skin irritation.

Reproductive toxicity, Category 2 H361f: Suspected of damaging fertility.

Specific target organ toxicity - H336: May cause drowsiness or dizziness.

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Canada



single exposure, Category 3, Central nervous system

Specific target organ toxicity - repeated exposure, Category 1, Nervous system

H372: Causes damage to organs through prolonged or repeated exposure if inhaled.

Aspiration hazard, Category 1

H304: May be fatal if swallowed and enters airways.

Long-term (chronic) aquatic hazard, Category 2

H411: Toxic to aquatic life with long lasting effects.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :



Signal word : Danger

Hazard statements :

- H225 Highly flammable liquid and vapour.
- H304 May be fatal if swallowed and enters airways.
- H315 Causes skin irritation.
- H336 May cause drowsiness or dizziness.
- H361f Suspected of damaging fertility.
- H372 Causes damage to organs (Nervous system) through prolonged or repeated exposure if inhaled.
- H411 Toxic to aquatic life with long lasting effects.

Precautionary statements :

Prevention:

- P202 Do not handle until all safety precautions have been read and understood.
- P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
- P273 Avoid release to the environment.

Response:

- P301 + P310 IF SWALLOWED: Immediately call a POISON CENTER/ doctor.
- P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water.
- P331 Do NOT induce vomiting.



Reduced Labelling (<= 125 ml)

Hazard pictograms :



Signal word Danger

Hazard Statements

H372

Causes damage to organs through prolonged or repeated exposure if inhaled.

H304

May be fatal if swallowed and enters airways.

H361f

Suspected of damaging fertility.

Precautionary Statements

P202

Do not handle until all safety precautions have been read and understood.

P301 + P310

IF SWALLOWED: Immediately call a POISON CENTER/ doctor.

P331

Do NOT induce vomiting.

Supplemental Hazard

none

Statements

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.1 Substances

Index-No. : 601-037-00-0

EC-No. : 203-777-6

Components

Chemical name	CAS-No. EC-No.	Concentration (% w/w)	M-Factor, SCL, ATE
n-Hexane	110-54-3 203-777-6	>= 90 - <= 100	specific concentration limit STOT RE 2; H373 >= 5 %



SECTION 4: First aid measures

4.1 Description of first aid measures

- General advice : Show this safety data sheet to the doctor in attendance.
- If inhaled : After inhalation: fresh air. Call in physician.
- In case of skin contact : In case of skin contact: Take off immediately all contaminated clothing. Rinse skin with water/ shower. Consult a physician.
- In case of eye contact : After eye contact: rinse out with plenty of water. Call in ophthalmologist. Remove contact lenses.
- If swallowed : After swallowing: caution if victim vomits. Risk of aspiration! Keep airways free. Pulmonary failure possible after aspiration of vomit. Call a physician immediately.

4.2 Most important symptoms and effects, both acute and delayed

The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11

4.3 Indication of any immediate medical attention and special treatment needed

No data available

SECTION 5: Firefighting measures

5.1 Extinguishing media

- Suitable extinguishing media : Carbon dioxide (CO₂)
Foam
Dry powder
- Unsuitable extinguishing media : For this substance/mixture no limitations of extinguishing agents are given.

5.2 Special hazards arising from the substance or mixture

- Specific hazards during fire fighting : Combustible.
- Pay attention to flashback.
Vapours are heavier than air and may spread along floors.
Development of hazardous combustion gases or vapours possible in the event of fire.



Hazardous combustion products : Forms explosive mixtures with air at ambient temperatures.
: Carbon oxides

5.3 Advice for firefighters

Special protective equipment for firefighters : Stay in danger area only with self-contained breathing apparatus. Prevent skin contact by keeping a safe distance or by wearing suitable protective clothing.

Further information : Remove container from danger zone and cool with water.
Prevent fire extinguishing water from contaminating surface water or the ground water system.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Advice for non-emergency personnel:
Do not breathe vapours, aerosols.
Avoid substance contact.
Ensure adequate ventilation.
Keep away from heat and sources of ignition.
Evacuate the danger area, observe emergency procedures, consult an expert.

For personal protection see section 8.

6.2 Environmental precautions

Environmental precautions : Do not let product enter drains.
Risk of explosion.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Cover drains. Collect, bind, and pump off spills.
Observe possible material restrictions (see sections 7 and 10).
Take up carefully with liquid-absorbent material (e.g. Chemizorb®). Dispose of properly. Clean up affected area.

6.4 Reference to other sections

For disposal considerations see section 13.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : Work under hood. Do not inhale substance/mixture.
Avoid generation of vapours/aerosols.

Advice on protection against fire and explosion : Keep away from open flames, hot surfaces and sources of ignition. Take precautionary measures against static discharge.



Hygiene measures : Immediately change contaminated clothing. Apply preventive skin protection. Wash hands and face after working with substance.

For precautions see section 2.2.

7.2 Conditions for safe storage, including any incompatibilities

Further information on storage conditions : Keep container tightly closed in a dry and well-ventilated place. Keep away from heat and sources of ignition. Keep locked up or in an area accessible only to qualified or authorised persons.

Storage class (TRGS 510) : 3, Flammable liquids

Further information on storage stability : Recommended storage temperature see product label.

7.3 Specific end use(s)

Apart from the uses mentioned in section 1.2 no other specific uses are stipulated

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006

Substance name	End Use	Exposure routes	Potential health effects	Value
n-Hexane	Worker DNEL, longterm	Inhalation	Systemic effects	75 mg/m ³
	Worker DNEL, longterm	Dermal	Systemic effects	16 mg/kg
	Consumer DNEL, longterm	Dermal	Systemic effects	5,3 mg/kg
	Consumer DNEL, longterm	Oral	Systemic effects	4 mg/kg

8.2 Exposure controls

Personal protective equipment

Eye/face protection : Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).
Safety glasses

Hand protection
Material : Nitrile rubber



Break through time : 480 min
Glove thickness : 0,4 mm
Protective index : Full contact
Manufacturer : Camatril® (KCL 730 / Aldrich Z677442, Size M)

Material : Nitrile rubber
Break through time : 10 min
Glove thickness : 0,11 mm
Protective index : Splash contact
Manufacturer : KCL 741 Dermatril® L

Remarks : This recommendation applies only to the product stated in the safety data sheet, supplied by us and for the designated use. When dissolving in or mixing with other substances and under conditions deviating from those stated in EN 16523-1 please contact the supplier of CE-approved gloves (e.g. KCL GmbH, D-36124 Eichenzell, Internet: www.kcl.de).

Skin and body protection : Flame retardant antistatic protective clothing.

Respiratory protection : required when vapours/aerosols are generated. Our recommendations on filtering respiratory protection are based on the following standards: DIN EN 143, DIN 14387 and other accompanying standards relating to the used respiratory protection system.

Recommended Filter type: : Filter A (acc. to DIN 3181) for vapours of organic compounds

The entrepreneur has to ensure that maintenance, cleaning and testing of respiratory protective devices are carried out according to the instructions of the producer. These measures have to be properly documented.

Environmental exposure controls

Advice : Do not let product enter drains.
Risk of explosion.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state : liquid

Color : colourless

Odor : hydrocarbon-like

Melting point/ range : -95,35 °C (1.013 hPa)



Boiling point/boiling range	:	69 °C (1.013 hPa)
Flammability	:	No data available
Upper explosion limit / Upper flammability limit	:	Upper explosion limit 8,1 %(V)
Lower explosion limit / Lower flammability limit	:	Lower explosion limit 1,0 %(V)
Flash point	:	-22 °C(1.013 hPa) Method: c.c., closed cup
Autoignition temperature	:	225 °C (1.013 hPa)
Decomposition temperature	:	No data available
pH	:	7,0
Viscosity Viscosity, dynamic	:	0,3 mPa.s (25 °C)
Viscosity, kinematic	:	No data available
Flow time	:	No data available
Solubility(ies) Water solubility	:	0,01 g/l (25 °C) pH: 7 slightly soluble
Partition coefficient: n- octanol/water	:	log Pow: ca. 4 (20 °C) Method: (experimental) (Lit.) Potential bioaccumulation
Vapor pressure	:	175,98 hPa (20,0 °C)
Relative density	:	No data available
Density	:	0,66 g/cm ³ (25 °C)



Relative vapour density : No data available

9.2 Other information

Explosives : Not classified as explosive.

Oxidizing properties : none

Burning rate : No data available

Self-ignition : 225 °C
1.013 hPa

Evaporation rate : 15,8

Molecular weight : 86,18 g/mol

SECTION 10: Stability and reactivity

10.1 Reactivity

Vapours may form explosive mixture with air.
Vapours may form explosive mixture with air.

10.2 Chemical stability

The product is chemically stable under standard ambient conditions (room temperature) .
The product is chemically stable under standard ambient conditions (room temperature) .

10.3 Possibility of hazardous reactions

Hazardous reactions : Risk of explosion with:

Violent reactions possible with:

Strong oxidizing agents

nitrogen oxides

halogens

rubber

various plastics

Risk of ignition or formation of inflammable gases or
vapours with:

Peroxides

(sodium salt)

10.4 Conditions to avoid

Conditions to avoid : Warming.

Warming.

10.5 Incompatible materials

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Canada



No data available

10.6 Hazardous decomposition products

In the event of fire: see section 5

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

LD50 Oral - Rat - male and female - 16.000 mg/kg
(OECD Test Guideline 401)
LC50 Inhalation - Rat - 4 h - 172 mg/l - vapour

Remarks: (RTECS)

LD50 Dermal - Rabbit - male - > 2.000 mg/kg
(OECD Test Guideline 402)

Skin corrosion/irritation

Skin - Rabbit

Result: Skin irritation - 24 h
(OECD Test Guideline 404)

Remarks: (Regulation (EC) No 1272/2008, Annex VI)

Serious eye damage/eye irritation

Eyes - Rabbit

Result: No eye irritation - 72 h
(OECD Test Guideline 405)

Respiratory or skin sensitization

Local lymph node assay (LLNA) - Mouse

Result: negative
(OECD Test Guideline 429)

Germ cell mutagenicity

Test Type: Ames test

Test system: Salmonella typhimurium

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 471

Result: negative

Test Type: In vitro mammalian cell gene mutation test

Test system: Mouse lymphoma test

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 476

Result: negative

Test Type: dominant lethal test

Species: Mouse

Application Route: inhalation (vapour)

Method: OECD Test Guideline 478

Result: negative

Test Type: Chromosome aberration test

Species: Rat

Cell type: Bone marrow



Application Route: Gavage
Method: OECD Test Guideline 475
Result: negative

Carcinogenicity

No data available

Reproductive toxicity

Suspected of damaging fertility.

Specific target organ toxicity - single exposure

May cause drowsiness or dizziness. - Central nervous system

Remarks: Classified according to Regulation (EU) 1272/2008, Annex VI (Table 3.1/3.2)

Specific target organ toxicity - repeated exposure

Inhalation - Causes damage to organs through prolonged or repeated exposure.

- Nervous system

Aspiration hazard

Aspiration may cause pulmonary oedema and pneumonitis.

11.2 Additional Information

Endocrine disrupting properties

Product:

Assessment

The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Repeated dose toxicity - Rat - male and female - Oral - 13 Weeks - No observed adverse effect level - 40 mg/kg - Lowest observed adverse effect level - 200 mg/kg

Drowsiness, irritant effects, somnolence
narcosis, Nausea, Tiredness, CNS disorders, paralysis symptoms
Risk of corneal clouding.

It generally applies for aliphatic hydrocarbons with 6 - 18 carbon atoms that they may cause pneumonia, in some cases also pulmonary oedema, upon direct inhalation, i.e. in conditions that can occur only in very special circumstances (nebulizations, spraying, inhalation of aerosols and similar). After absorption of very large quantities: narcosis. To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

SECTION 12: Ecological information

12.1 Toxicity

Components:

n-Hexane:

Toxicity to fish : LC50 (Pimephales promelas (fathead minnow)): 2,5 mg/l
Exposure time: 96 h
Remarks: (ECOTOX Database)



Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 2,1 mg/l
Exposure time: 48 h
Remarks: (Lit.)

12.2 Persistence and degradability

Components:

n-Hexane:

Biodegradability : Test Type: aerobic
Inoculum: activated sludge
Concentration: 100 mg/l
Result: Readily biodegradable.
Biodegradation: 98 %
Exposure time: 28 d
Method: OECD Test Guideline 301F
GLP: yes
Remarks: (in analogy to similar products)

12.3 Bioaccumulative potential

Components:

n-Hexane:

Partition coefficient: n-octanol/water : log Pow: ca. 4 (20 °C)
Method: (experimental)
Remarks: (Lit.)
Potential bioaccumulation

12.4 Mobility in soil

Components:

n-Hexane:

Stability in soil : Remarks: No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Components:

n-Hexane:

Assessment : Substance does not meet the criteria for PBT or vPvB according to Regulation (EC) No 1907/2006, Annex XIII.



12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

No data available

12.7 Other adverse effects

No data available

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : Waste material must be disposed of in accordance with the national and local regulations. Leave chemicals in original containers. No mixing with other waste. Handle uncleaned containers like the product itself.

SECTION 14: Transport information

14.1 UN number or ID number

ADR : UN 1208

IMDG : UN 1208

IATA : UN 1208

14.2 UN proper shipping name

ADR : HEXANES

IMDG : HEXANES

IATA : Hexanes

14.3 Transport hazard class(es)

	Class	Subsidiary risks
ADR	: 3	
IMDG	: 3	
IATA	: 3	

14.4 Packing group

ADR
Packing group : II



Classification Code : F1
Hazard Identification : 33
Number
Labels : 3
Tunnel restriction code : (D/E)

IMDG

Packing group : II
Labels : 3
EmS Code : F-E, S-D

IATA (Cargo)

Packing instruction (cargo aircraft) : 364
Packing instruction (LQ) : Y341
Packing group : II
Labels : Class 3 - Flammable liquids

IATA_P (Passenger)

Packing instruction (passenger aircraft) : 353
Packing instruction (LQ) : Y341
Packing group : II
Labels : Class 3 - Flammable liquids

14.5 Environmental hazards

ADR

Environmentally hazardous : yes

IMDG

Marine pollutant : yes

14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII) : Conditions of restriction for the following entries should be considered:
Number on list 3

Number on list 40

Number on list 75: If you intend to use this product as tattoo



REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59).	:	ink, please contact your vendor. n-Hexane
Regulation (EU) No 2024/590 on substances that deplete the ozone layer	:	Not applicable
Regulation (EU) 2019/1021 on persistent organic pollutants (recast)	:	Not applicable
REACH - List of substances subject to authorisation (Annex XIV)	:	Not applicable
Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.	P5c	FLAMMABLE LIQUIDS
	E2	ENVIRONMENTAL HAZARDS

15.2 Chemical safety assessment

For this product a chemical safety assessment was not carried out

SECTION 16: Other information

H336	:	May cause drowsiness or dizziness.
H373	:	May cause damage to organs through prolonged or repeated exposure.

Full text of other abbreviations

STOT RE	:	Specific target organ toxicity - repeated exposure
STOT SE	:	Specific target organ toxicity - single exposure

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - Agreement concerning the International Carriage of Dangerous Goods by Road; AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECHA - European Chemicals Agency; EC-Number - European Community number; ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonised System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organisation; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for



Standardisation; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals; OECD - Organisation for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; SVHC - Substance of Very High Concern; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TRGS - Technical Rule for Hazardous Substances; TSCA - Toxic Substances Control Act (United States); UN - United Nations; vPvB - Very Persistent and Very Bioaccumulative

Further information

Other information : The information is believed to be correct but is not exhaustive and will be used solely as a guideline, which is based on current knowledge of the chemical substance or mixture and is applicable to appropriate safety precautions for the product. It does not represent any guarantee of the properties of the product. Sigma-Aldrich Corporation and its Affiliates shall not be held liable for any damage resulting from handling or from contact with the above product. See www.sigma-aldrich.com and/or the reverse side of invoice or packing slip for additional terms and conditions of sale.
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